

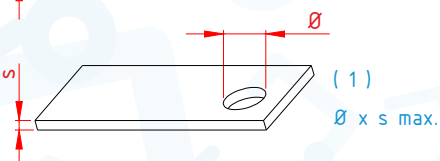
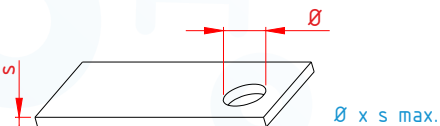
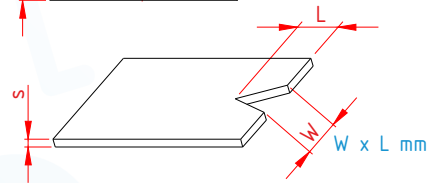
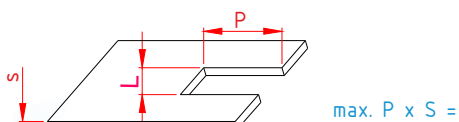
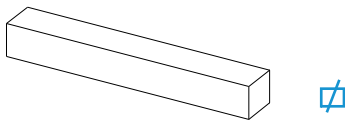
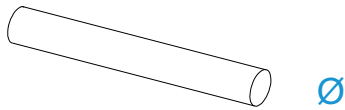
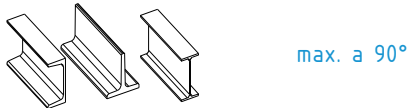
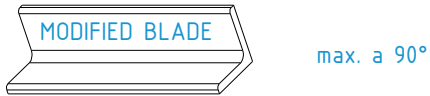
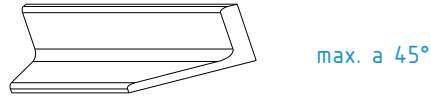
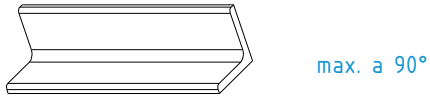
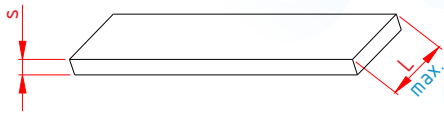


Combined hydraulic press shears

DURMA IW 55/110

TECHNICAL SPECIFICATION

				IW 55/110
	Type			
Operating height	For the guillotine	A	mm	890
	For profiles	B	mm	1100
	For angle trimming	C	mm	960
	For drilling	D	mm	1080
Drilling	Stroke		mm	60
	Side opening depth	E	mm	250
	Main engine		kW	5.5
	Length	F	mm	1600
	Height	G	mm	1780
	Width	H	mm	1450
	Weight		kg	1300
	Punch per minute (stroke 20 mm)		1/min	37
	Max pressure		bar	210
	Oil qty		lt	76



GUILLOTINE

Flats (L x s)	mm	300x15
Flats (L x s)	mm	200x20
Angle trimming	mm	60
Sheet length	mm	305

PROFILE TRIMMING

Exertion	ton	110
Angle trimming (90°)	mm	120x120x10
Angle trimming (45°)	mm	70x70x7

PROFILE Optional

"U"	mm	120
"I"	mm	120

PROFILE TRIMMING

Circle	mm	40
Quadrant	mm	40

ANGULAR TRIMMING

Thickness (s)	mm	10
Width (L)	mm	42
Depth V90 (P)	mm	90

DRILLING

Exertion	ton	55
Max thickness diameter	mm	Ø40x10
		Ø20x20